

Work Order ID 73180

Friday, August 26, 2011 7:13:52 AM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 8/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: CL Date: 11/08/16 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D350-616	E
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100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

0.00

S. W. 11/08/16

for BG 11-9-15

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/9/16

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

S. W. 11/08/16

(+)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D350-616-015

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00				11/9/16	68		
	Packaging	0.00							
	Memo Identify and pack for shipping as per PPP D350-616-015 Location: _____ PPP Rev: <u>Q</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
	QC	0.00							
	Quality Control								

11/9/19
ME
11-09-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

Friday, August 26, 2011 7:13:47 AM

Page 1

Work Order ID: 73180

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer	NAS1149D0363J	Purchased	No			110	Each	0.0000	10	10			
D2344 Litter Deck Plate, 350		Manufactured	No			110	Each	9.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST224				9					
				70789				9					
D2348 Wearplate		Manufactured	No			110	Each	23.0000	4	4			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST011				23					
				70791				23					
D2353 Stiffener		Manufactured	No			110	Each	12.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST181				11					
				70792				11					
				ST224				1					
				58426				1					

11/18/07

11/9/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Friday, August 26, 2011 7:13:48 AM

Page 2

Work Order ID: 73180

Parent Item: D350-616-015


Parent Item Name: Deck Plate

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

D2364

Deck Plate, Fwd 350 Litt

Manufactured No

110 Each

10.0000



1
[Signature]

Location

Loc Qty


Loc Code

ST225

10

70796

10

D2365

Wearplate

Manufactured No

110 Each

9.0000



2
[Signature]

Location

Loc Qty


Loc Code

ST011

9

67021

9

D2369-1

Deck Plate Locator Brackets

Manufactured No

110 Each

6.0000



2
1
[Signature]

Location

Loc Qty


Loc Code

ST241A

6

70797

6

D2369-3

Deck Plate Locator Brackets

Manufactured No

110 Each

7.0000



1
1
[Signature]

Location

Loc Qty

Loc Code

ST241A

7

70798

7

D3494-1

Stub Cover

Manufactured No

110 Each

18.0000



1
1
11/9/9
[Signature]

Location

Loc Qty

Loc Code

ST224

18

68881

6

69187

12

Friday, August 26, 2011 7:13:48 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Friday, August 26, 2011 7:13:48 AM

Page 3

Work Order ID: 73180

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5

Purchased

No

110

Each

5,397.000

25

25



Rivet

Location

Loc Qty

Loc Code

MEZZ

193

6733

193

ST317

5204

6874

5204

MS20426AD4-6

Purchased

No

110

Each

974.0000

25

25



Rivet

Location

Loc Qty

Loc Code

GA

354

118510

354

ST317

620

110139

201

117505

419

MS20426AD5-7

Purchased

No

110

Each

1,161.000

6



Rivet

Location

Loc Qty

Loc Code

ST318

1161

101340

1025

7681

136

MS20426AD5-8

Purchased

No

110

Each

1,261.000

6



Rivet

Location

Loc Qty

Loc Code

ST318

1261

4533

1261

Friday, August 26, 2011 7:13:48 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
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Friday, August 26, 2011 7:13:48 AM

Work Order ID: 73180

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

MS20601-AD4W2 Purchased

No

110

Each

51.0000

-15



Rivet

Location

Loc Qty

Loc Code

ST321

49

118131

49

ST322

2

114945

2

110

Each

2,600.000

30

MS20601-AD4W3

Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST321

2600

114538

2600

110

Each

1,783.000

6

MS21042L3

Purchased

No



Nut

Location

Loc Qty

Loc Code

ST300

1783

117441

150

117601

400

117885

233

118451

1000

110

Each

93.0000

6

MS24693-C273

Purchased

No



Screw

Location

Loc Qty

Loc Code

ST310

93

114752

93

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 73180



Parent Item: D350-616-015



Parent Item Name: Deck Plate

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

MS24693-C48

Purchased

No

110

Each

84.0000

22

22



Screw

Location

Loc Qty

Loc Code

ST310

84

118078

84

MS35207-264

Purchased

No

110

Each

18.0000

4

4



Screw

Location

Loc Qty

Loc Code

ST295

18

116997

18

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.		AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	